



WOIPFG's Investigative Report on the Falun Dafa Practitioners' Coerced Production of Forced Labor Products in the Chinese Communist Party's Prisons and Labor Camps

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Table of Contents

Foreword

I. Slave Labor Production in Mainland China: Forms and Scale.

(I) Prisons with Slave Labor Production in the Name of an Enterprise

(II) Prisons, labor camps and detention centers that produces slave labor products and the companies that commission their services

1. Slave labor products produced in prisons and the companies that commission them

1.1 Hangzhou Z-shine industrial Co., Ltd. relies on 38 prisons for production

1.2 Zhejiang Province No. 1, No. 4, No. 5 and No. 7 Prisons and Quzhou Haolong Clothing Co.,

Ltd

1.3 Jiamusi Prison and Zhejiang Goodbrother Shoes Co., Ltd

1.4 Liaoning Province Women's Prison and related companies

1.5 Shanghai Women's Prison and related companies

1.6 Heilongjiang Tailai Prison and South Korean brand MISSHA

1.7 Shanghai prisons, Shanghai forced labor camps and related companies

1.8 Collaboration between Shanghai Tilanqiao Prison and Shanghai Soap Co., Ltd., Shanghai

Jahwa Corporation

2. Slave Labor Products Made in Forced Labor Camps and the Companies that

Commissioned them

2.1 Hebei Province Women's Labor Camp and Related Companies

2.1.1 Hebei Yikang Cotton Textile Co. Ltd

2.1.2 Hebei Jinhuan Packaging Co. Ltd

2.1.3 Inner Mongolia Yili Industrial Group Co., Ltd. and Mengniu Dairy (Group) Company

Limited

2.1.4 Hebei Electric Power Transmission and Tuoms Labor & Service Company in

Shijiazhuang

2.2 Shanghai Qingsong Women's Forced Labor Camp's Third Brigade and Related Companies

2.3 Chongqing Women's Forced Labor Camp, Chongqing Chang'an Automobile and Yaxuan

Group Co., Ltd

2.4 Shaanxi Province Zaozihe Forced Labor Camp and Xifeng Brewery

2.5 Shanghai Forced Labor Camp and related companies

2.6 Xinkaipu Forced Labor Camp in Changsha City, Hunan Province and related companies

2.7 Shandong First Women's Labor Camp and Beijing's Shuanghe Medicine, Ltd

2.8 Masanjia Men's Labor Camp and "Weshi (Wirge)" Down Jackets and "Bosideng" Down

Coats



2.9 Masanjia Women's Labor Camp

2.10 Former Hebei Women's Forced Labor Camp Processed Arowana Brand Rice Packages

2.11 Baoding Balizhuang Labor Camp and Baoding Jiuwang Plastic Packing Co., Ltd

2.12 Xinjiang Wulabo Labor Camp, Xinjiang Women's Labor Camp, Xinjiang Changji Labor Camp, Xinjiang No.3 Prison, Xinjiang No.5 Prison and Xinjiang Tianshan Wooltex Stock Co., Ltd

3. Forced Labor Products Made in Detention Centers and the Companies that Commissioned them

3.1 Shanghai Baoshan District Detention Center and Zhejiang Red Dragonfly Footwear Co. Ltd., Jiuguang Department Store

3.2 Qian'an Detention Center, Hebei Province and Changli County Hat Factory, Qinhuangdao City

4. Slavery products of unknown brands and for unknown companies

4.1 Sichuan Province Women's Prison

4.2 Yunnan Province Second Women's Prison

4.3 Kunming City Forced Labor Camp

4.4 Hewan Forced Labor Camp in Wuhan City

4.5 Heizuizi Women's Forced Labor Camp in Changchun City, Jilin Province

4.6 Yunnan Province Women's Labor Camp

II. The Dangers and Risks of Slave Labor Products

(1) Slavery products directly damage the normal operations of the Chinese and international job markets and economies

(2) The temptation of enormous profits from slave labor products has made prison staff fiercer in persecuting the detainees, and some detainees have even been persecuted to death

(3) Products of slave labor pose serious threats to consumers' physical health

1. Comparison of product safety between slavery products and regular products (source: Minghui.org)

2. The actual sanitary conditions in mainland Chinese prisons

3. Partial results from tests of detainees on contagious diseases

Conclusion

Forward

The initial information collected by World Organization to Investigate the Persecution of Falun Gong (WOIPFG) indicates that severe abuse of slave labor exists in the prisons and existed in the now-abolished labor camps of the Chinese communist regime. And those who work under enslavement, aged between 16 and 70, include Falun Gong practitioners, as well as human rights activists and righteous lawyers, who have the courage to speak for vulnerable groups and fight the authorities for justice. Within barbed wires and prison walls, they are forced to work painstakingly between 12 and 19 hours a day. When production requires, they would have to work "overnight" for even more hours; sometimes they cannot sleep for several days in a row, in order to fulfill their taxing "production assignments".



The enslaved individuals endure unspeakable and unimaginable physical and mental sufferings, adverse living conditions, punishments and even tortures, which challenge their physiological and psychological limits. Many of them have contracted various diseases or become incapacitated due to persecution; some have even perished under persecution. They have produced over 100 varieties of slave labor products, many of which are brand-name and fashionable ones, in almost all aspects of people's lives, such as food, clothing, household products, transportation, entertainment products, cosmetics, wedding gifts, as well as goods used for sacrifices and festivities. In addition to China, the products have also been sold in many other countries and regions, including the United States, Australia, India, the United Kingdom, Japan, South Korea, Russia, Germany, Africa, Turkey, Italy, the Arab world, Malaysia, Canada, Hong Kong, Macao and Taiwan.

On June 18, 1998, at its closing meeting of the 86th session, the International Labor Organization adopted the ILO Declaration on Fundamental Principles and Rights at Work, which points out clearly the need to eliminate "all forms of forced or compulsory labor". As a participating member of the International Labor Organization, instead of carrying out the Organization's provisions, China has adopted many preferential policies for the businesses within its labor camp and prison systems, while encouraging the growth of such industries and attracting foreign investments for them. Protected by such preferential policies, businesses located in the economic development zones of some provinces and cities even try to attract foreign investments by advertising the cheaper labor from the imprisoned individuals, which has resulted in an alarming expansion of slave labor enterprises. For example, Hangzhou Z-shine industrial Co., Ltd. now has 38 prisons as its production units, with more than 40,000 prisoners manufacturing fabrics and clothes for exports, and 90 percent of their products are sold overseas.

This investigative report represents only the tip of the iceberg of the slave labor reality under the Chinese communist regime. The problems it identifies, however, have an impact on the whole society, which is of deep concern. What is happening in the communist China is not only a violation of the enslaved laborers' human rights, but also an affront to the human morals and conscience. It also poses a danger to the international community. Indeed, the slave labor industry under the Chinese communist regime exists and grows with the international community's collaboration. WOIPFG published two reports on October 16, 2003^[1] and April 5, 2004^[2] respectively, revealing the hidden slave labor production under the Chinese communist regime and its impact on international markets. In addition, WOIPFG submitted a report 10 years ago to the US government, requesting a ban on the import of certain products made in labor camps. However, our efforts were not successful. Jobs in many countries, including those in the United States, have been lost to the enslaved workers in China, thus worsening the Chinese communist regime's persecution of human rights. In other words, the international community has both a moral obligation and its own economic interests in keeping a close watch on the human rights issues in China. WOIPFG is calling on the international community to pay attention to and stop the enslaved labor under the Chinese communist regime.

I. Slave Labor Production in Mainland China: Forms and Scale

There are mainly two forms of slave labor production in mainland China's prisons, labor camps and detention centers. The first one is the slave labor production carried out directly in the name of an



enterprise; the other one is attracting domestic and foreign companies to outsource their production to prisons and other places with cheap slave labor.

(I) Prisons with Slave Labor Production in the Name of Companies

The following table lists some of the jails attracting business in the name of enterprises.^[3]All products manufactured by this type of companies are slave labor products.

NO	PRISON NAME	ENTERPRISE NAME	PRODUCT INFO	CONTACT INFO
1	Deyang Prison in Sichuan	Deyang Jiuwu Factory in Sichuan Province	Plush toys (labeled in English, French and German) exported to Europe and the United States	Address: Huangyang Town, Jingyang District, Deyang City, Sichuan Province
2	Shanxi Women's Prison	Shanxi Province Chemical Factory	Gift bags, Chinese knots, handmade car seat cushions, products for exports, including butterflies, knit sweaters, handbags, wigs and file boxes	Address: Yuci District, Jinzhong City, Shanxi Province Tel: 0354-3299800 Fax: 0354-3299790 Email: shanxinjian@sina.com
3	Baoding Prison in Hebei Province	Hebei Province Machine Tool Factory		
4	Fanjiatai Prison in Shayang County, Hubei Province (see Figure 1)	Hubei Province Shayang Xinsheng Brick and Tile Factory	Hubei Province Shayang Xinsheng Brick and Tile Factory is located within Fanjiatai Prison in Shayang County, Hubei Province, and it is a state-owned enterprise. Its registered capital is 3.98 million yuan, with 800 employees. The factory mainly manufactures and sells bricks and tiles. Also, as a branch of Hubei Province's "Shayang Farm Processing Plant", it carries out a lot of slave labor business for this company. ^[4] (In January 2011, Fanjiatai Prison started to process a large number of "liberation shoes" for the No. 3517 Arsenal in Yueyang City, Hunan Province. The prison only processes the upper parts of the shoes [vamps and soft soles], and the rubber bottoms are processed by another prison. The arsenal has moved its processing machinery and equipment to the prison. Each prison section is responsible for some processes of the assembly line. For instance, the fourth prison section is responsible for punching eyestays and fastening rivets on the shoes. The individuals from the first, second and fourth prison sections work in the fourth section's canteen. With	Contact: Feng Weiguo (legal person) Tel: 8563431. Feng Weiguo, the warden and Secretary of the Communist Party in Fanjiatai Prison, is also the legal person of Shayang Xinsheng Brick and Tile Factory.



			sewing machines, punching machines, cutting machines and other mechanical equipment placed there, the canteen has become a workshop capable of accommodating 2,000 people. The shoes processed by the prison have been exported overseas. [5]	
		Hubei Province Shayang Xinyuan Industry & Trade Co. Ltd.		
		Shayang Farm Processing Plant of Hubei Province, Fanjiatai branch	<p>1. Jewelry processing: hand-stitching sequins, processing bracelets, necklaces and strings of beads, drilling, manual thread winding, tying ribbon jewelry knots and polishing crystal balls;</p> <p>2. Garment, shoe and hat processing: garment processing, sewing beads on handbags, stitching beads on laces, embroidering beads on clothes, weaving shoe leathers, gluing leathers without woven fabrics, and stitching footballs;</p> <p>3. Electronic product processing: electronic product assembly, simple component welding;</p> <p>4. Assembly, packaging and processing: toy assembly, rain gear processing, product packaging and assembly. (see Figure 2)</p> <p>The finished products are shipped to Zhejiang Province, repackaged carefully there and then shipped to Taiwan, and later exported to the US from Taiwan. In addition, the prison processes embroidered flowers on window screens for a southern Chinese company: the individuals would stick or embroider plastic, metal and nylon flowers and beads onto some over 10-meter-long window screens, according to the designed patterns. These are later exported to South Africa or other African countries.[6]</p>	<p>In Shenzhen, there is a male clerk surnamed Mao, who is in charge of developing the prison's slave labor business.</p> <p>Address: No. 26 East Ring First Road in Longhua Town, Bao'an District of Shenzhen City, Guangdong Province. Mobile: 13794889528 Tel: 0755-81758132 Fax: 0755-81758132</p> <p>The company's investment-attracting advertisement states, "We undertake all types of manual processing business and outsourced manual processing work", "regardless of the assignments' processing complexity, technical difficulty or the level of craftsmanship."</p>
5	The third (later	Shenyang Ningda	The former third prison section (changed to "first" section in 2011) is called "Shenyang Ningda Garment	



	<p>changed to “first”) prison section of Liaoning Province Women’s Prison</p>	<p>Garment Factory</p>	<p>Factory” in public. It is under Liaoning Lanfang Clothing Co., Ltd. It performs assembly line work and has the longest history of garment production in this prison. Its products are exported to Europe, the United States and other countries, hence it is also called “export prison section”. Its main partner manufacturers are “Shenyang Anna Garment Group” and “Zhonghe Clothing Co., Ltd”. It also produces military/police uniforms all year around. The products it processes for Shenyang Anna Garment Group include pencil pants, plaid shirts, shorts and skirts. The pencil pants and some shorts are produced for the South Korean brand Bangbang. In recent years, plaid shirts are popular on the market, so this prison has produced a considerable number of plaid shirts. The products it processes for Zhonghe are mainly padded winter clothes and overalls for the police or janitors, with some of them having silver reflective strips. And these products are exported to Canada. Sometimes, the prison processes ski suits, Jack Daniel’s padded jackets and Mickey-style children’s clothes.[7]</p>	
<p>6</p>	<p>The Inner Mongolia Autonomous Region Women’s Prison</p>	<p>Xinghua Garment Factory</p>	<p>After the Inner Mongolia First Women’s Prison and the Inner Mongolia Second Women’s Prison were both relocated to Shuaijiaying Village of Hohhot City in November 2003, both prisons combined and became the Inner Mongolia Autonomous Region Women’s Prison, located in Shuaijiaying Village. The prison manufactures uniforms for China’s public security, industrial and commercial agencies. It also adorns embroidery on sweaters, makes fringes for scarfs, picks loose wool and small objects off sweaters, packages disposable chopsticks and toothpicks, and sorts buckwheat. The semi-finished products arrive at the prison, go through a finishing process and become end products with a “Made in China” label on them. Most of the products are exported to Japan and European countries. During the SARS outbreak, face masks were in short supply in mainland China. The prison had workers working 24-hour days producing large quantities of masks.[8]</p>	<p>Address: Shuaijiaying Village, Hohhot City, Inner Mongolia Or: Shuaijiaying Village South, Qiaobao Town, Saihan District, Hohhot City, Inner Mongolia roduction Department Post Code: 010020 Tel: 0471-2396669</p>
<p>7</p>	<p>Shandong Province Women’s Prison</p>	<p>Shandong Province Xing-Ye Development Co. Ltd.</p>	<p>Prison sections 1, 3, 4, 5 and 8 process garments. Prison section 2 produces toys, and section 7 is a packing workshop. The prison authorities assigned police officers to bid for more contracts. Most contracts came from international trading companies and first-tier clothing suppliers to those trading companies. Large quantities of</p>	



			clothing and toys were exported to the US, Japan, South Korea, Russia, Germany and other countries. A number of brand-name products, including Pierre Cardin, were made in these prisons. When foreign trade contracts were low, the prison also took domestic contracts, including military and police uniforms and other merchandise. The prison received large orders from at least three brand names. One is ABC Children Clothes. The other is Charles River Apparel, a sports clothing brand. Their tags showed “export to the US.” The other products in large quantities included Reno shirts and Hansi down jackets (see Figure 3). The prison also used slave labor in making door curtains, glass beads, knitted sleeveless shirts, handbags, quilts, toys and Christmas trees, peeling garlic, packing pencils, bottling apple cider vinegar in mini glass bottles, labeling, packing, washing glassware and vases, and wrapping electrical coils.[9]	
8	Hebei Province Women’s Prison (formerly Shijiazhuang Prison)	Jintai Industrial Co., Ltd.	This prison has been making exportable garments for many years, such as black multi-pocket baggy pants and Mona Lisa long skirts exported to the United States, Canada and Australia. It has also produced many jeans. Both the Hebei Province Women’s Prison and the Hebei Province Forced Labor Camp process so-called disposable “hygienic” chopsticks. Due to the powdered Sanlu milk scandal in China in 2008, some unscrupulous companies have been mislabeling their products with bogus English labels to imitate imports to deceive consumers.[10]	The predecessor of Hebei Province Women’s Prison – the former Hebei Province Shijiazhuang Prison - hang a plaque showing “Jintai Industrial Co., Ltd.” at its entrance.
9	Jilin Provincial Prison Administration Bureau	Jilin Jixin Group Co., Ltd	The company’s registered capital is 92,885,700 yuan, and it has 13 subsidiaries. All of these subsidiaries are prisons, except Jilin Jixin Group Construction Company. Most of the workers are detainees. The company’s products range from mechanical and electrical equipment, chemical products, carpets, apparel, machinery, and handmade arts and crafts to mobile phone batteries, radiators, cement, construction projects, agricultural products (production and processing), and more.[11]	Address: No. 1000 Xinfu Road, Changchun City, Jilin Province
10	Changchun City’s Tiebei Prison	Jilin Province Changchun Switch LLC	(Information to be added)	
11	Changchun Northern	Jilin Province Jiahuan Light Industrial	The company mainly produces and processes apparel, knitwear, handicrafts, carpets, crops, agricultural and sideline products.	Located in Yijian Village, in the northern suburbs of Kuancheng



	Suburbs Prison	Products Processing Co., Ltd.		District, Changchun City, Jilin Province Tel: 0431-84501301
12	Changchun Prison	Jilin Huayuan Rubber Products Co., Ltd.	The company covers 250,000 square meters of land. The factory alone is 40,000 square meters, and its office buildings are 10,000 square meters. And 50,000 square meters have been reserved for future industrial development. The company's main products are cold glued shoes. They also manufacture and process apparel, wood carvings, craft birds, magnetic materials, machinery and more. This is a medium-sized enterprise, with 3,538 employees, including 540 professional and technical personnel and 2,994 technicians. They have 12 production units, with an annual output value of 40 million yuan. The shoe workshop produces 1.5 to 2 million pairs of shoes annually. The clothing workshop covers 5,300 square meters of land, and they have 40 technical staff members and 650 technicians, mainly working on the production and processing of uniforms, cotton clothes and casual wear. Some products are exported to Japan, South Korea and Southeast Asia. The workshop has 500 pieces of special equipment to produce apparel. 100,000 products are made each month. Their woodcarving and craft bird manufacturing workshop has a technical staff of 600, and the products are exported to Japan, South Korea and Southeast Asia. [12]	Located at 2888 Xiaochengzi St. in the Kuancheng District of Changchun City, it was formerly known as Jilin Province Rubber Shoe General Factory.
13	Xingye Prison in Changchun	Jilin Jialu Industry & Trade Co., Ltd.	The company covers 38,515 square meters of land, and the factory itself 12,580 square meters. Its main business operations include carton processing, garment processing, handicraft production and various semi-finished product processing and services. The company has 10 workshops and a technical staff of 1,200. Of the 10 workshops, three are automated, multi-function carton processing workshop units. There are several dozens of high-speed automatic printing, slotting and die-cutting machines, suction-type automatic slotting cut-off machines, suction-type automatic round pressure die-cutting machines and chain-type water-based printing presses. There is one advanced sweater knitting workshop, with most of its machines imported from South Korea, including 70 flat knitting machines, 40 disk stitching machines, 10 milling machines and over 100	Located at 2282 Yatai North Street, Changchun City, Jilin Province



			various needle-shaped looping machines. The workshop is capable of producing a variety of beautiful sweaters that are exported to more than a dozen countries, including the United States, Japan and South Korea. There is one advanced garment processing plant. One workshop has advanced professional printing lines and design capability. There is one workshop manufacturing crafts with special features, and there are four workshops that simply process products.[13]	
14	Heizuizi Women's Prison in Jilin Province	Jilin Province Xinyuan Apparel Limited Liability Company	(Information to be added)	
15	Siping Prison	Jilin Province Shiling Cement Co., Ltd.	The company, officially established in 1999, has a registered capital of 32.7 million yuan. It is located in Shiling Town, Lishu County, 30 kilometers southeast of Siping City. They have two new outside kiln cement calcination production lines, generating 40 million tons of cement clinker and 65 million tons of cement annually. The company's leading products are "Shiling" brand slag silicate 32.5 and 42.5 and ordinary silicate 32.5 and 42.5 cement. The annual sales revenue in recent years exceeded 80 million yuan, with an annual profit of more than 10 million yuan. Most of the workers are detainees. The work includes making light bulbs; grinding gemstones; making silk flowers and lobster clasps (a type of button; from 2003 to 2006), and popsicle sticks (2006 to 2008); assembling lighter heads (2008), making apparel, cell phone batteries and army boots; assembling filter beads; and making disposable underwear. (See Figure 4)[14]	
16	Meihekou Prison	Jilin Province Haoyu Industry and Trade Co., Ltd.	The company was established on June 4, 2002, with nine factory districts inside the plant and a staff of 1,700. The factory covers 8,000 square meters. The company mainly processes products, such as handmade carpets, knit sweaters and carved crafts. (see Figure 5).[15]	Located within the jurisdiction of Meihokou City, Jilin Province, 40 kilometers southwest from Meihokou City and across the river from Chaoyang town, Huinan County
17	Jilin	Jilin Province	The company was established in 2002. The company	Located near Songhua



	Prison	Jialian Machinery Manufacturing Co., Ltd.	covers 200,000 square meters, the factory's plant covers 30,000 square meters, and its office buildings cover 2,000 square meters. They have a staff of 3,200, with 330 managers and over 200 technical staff members. The main operations are garment processing, machinery processing, carpet weaving, civil aluminum profile radiator manufacturing and the manufacturing of various individually-contracted hand-processed products. The garment processing workshop covers 3,000 square meters and has a technical staff of over 50 and 500 workers. They have more than 500 top of the line sewing machines, ironing machines and other advanced equipment. They are mainly engaging in the design and production of various types of clothing, including work uniforms, suits, exportable children's wear, knitted garments and household bedding. The workshop is equipped with over 50 large or medium-sized general purpose machining units, including a T6160 floor type boring machine, a 6M open side planing machine, a gantry plane, a 1.6M vertical lathe, a 50 lathe, a slotting machine, a 1.25M gear hobbing machine and a milling machine. The welding production workshop has the capacity to process different kinds of auxiliary parts and to assemble components and complete appliances. The riveting and welding workshop is equipped with a 6m bending machine, a 5m shearing machine, a large-scale rolling and flat machine, an argon arc welder, a CO2 gas shielded welder, a shielded metal arc welder, etc. Its annual production capacity can reach 3,000 tons of rivets. The machining workshop and riveting and welding workshop are equipped with multiple 30-ton crown blocks as auxiliary facilities. The area of production sites in both workshops totals about 10,000 square meters, with more than 400 technical staff. The carpet weaving workshop covers 3,000 square meters and has over 400 weavers. They process all kinds of silk carpets, silk wool, silk hemp, silk velvet carpets and Tibetan carpets, with an annual output of 100,000 square feet. [16]	River in the Chuanying District of Jilin City, Jilin Province. Address: 100 Junmin Road, Chuanying District, Jilin City, Jilin Province. Post code: 132012 Phone: 86-432-4881551 Fax: 86-432-4881559
18	Zhenlai Prison	Jilin Province Sifang Agricultural Limited Liability	(Information to be added)	



		Company		
19	Yanji Prison	Jilin Province Xiangrui Industry and Trade Co., Ltd.	The company started to operate in April 2005. It mainly processes labor-intensive products. They have nine enterprises, making wood-based panels and nail, as well as weaving. They have a staff of over 1,200. [17]	Address: 3195 Shenhua Street, Yanji City, Jilin Province
20	Gongzhuling Prison	Jilin Tai'an Industry and Trade Co., Ltd.	The company covers 760,000 square meters. It produces wooden and iron art crafts, bathrobes and socks. It also does printing, mechanical processing, and rubber product processing, including slab rubber. Some rubber production equipment can be used to manufacture waterproof materials, and develop/produce new waterproof materials, such as rubber/plastics materials and tread rubber cloths. [18]	Located on the south side of the State Highway 102 and Harbin-Dalian Railway, and near the exit to Sichang Highway.
21	Yanji Qiuligou Prison	Jilin Province Longxin Industrial Co., Ltd.	The company was established on October 30, 2005. With fixed assets of 2.6 million yuan, its registered capital is 740,000 yuan. Its factory area covers 47,500 square meters, and the plant covers 4,000 square meters, with 25 hectares of cultivated land. It has 4 departments and more than 20 professional and technical personnel. It contracts foreign services/processing business, mainly engaging in carpet, sweater and plastic woven product exporting, as well as diatomite production. It has partnered with four domestic and foreign manufacturers. In 2012, its production output was 1.52 million yuan, and the labor service income was 1.82 million yuan. [19]	Located in Qiuligou Town, Dunhua City, Yanbian Korean Autonomous Prefecture, Jilin Province, 20 km from the Dunhua urban area

The following are some of the slave labor products or related images produced by the above-mentioned prison systems:

Figure 1: Slave labor products manufactured in Fanjiatai Prison in Shayang County, Hubei Province



追查迫害法轮功国际组织

World Organization to Investigate the Persecution of Falun Gong

To investigate the criminal conduct of all institutions, organizations, and individuals involved in the persecution of Falun Gong; to bring such investigation, no matter how long it takes, no matter how far and deep we have to search, to full closure; to exercise fundamental principles of humanity; and to restore and uphold justice in society



Christmas lights(exported to the US)
Crystal stones (polished)

Figure 2: Some of the slave labor products made by Hubei Province's Shayang Farm Processing Plant (i.e. Shayang Prison Administration Bureau)[20]





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Figure 3: Brand-name products manufactured by Shandong Province Xing-Ye Development Co. Ltd. (Shandong Province Women’s Prison)



Charles River Apparel sports casual wear logo



Hansi brand down jacket logo



Logo of Taiwanese children’s apparel brand ABC

Figure 4: Some of the slave labor products produced by Jilin Province Shiling Cement Co., Ltd



Popsicle sticks Lobster claw clasps Disposable non-woven underwear Army boot uppers

Figure 5: Some of the slave labor products produced by Jilin Province Haoyu Industry and Trade Co., Ltd. (belonging to Meihekou Prison)



Imperial Palace carpet



Tibetan sheep wool carpet



Rug



Carving

The above images show the various raw materials used in production

[\(II\) Prisons, labor camps and detention centers that produces slave labor products and the companies that commission their services](#)

1. Slave Labor Products Made in Prisons and the Companies that have Commissioned them

1.1 Hangzhou Z-shine industrial Co., Ltd. relies on 38 prisons for production

Hangzhou Z-shine industrial Co., Ltd. has been relying on apparel factories in prisons in many different places for its production, and it has been processing apparel for enterprises from many places for export for many years.

The company has about 3,500 employees.

Prisons involved in the production: 38 prisons with over 40,000 apparel processing workers

Total factory area: 100,000 square meters.

Producing locations: Garment factories operated within the prison systems in Hangzhou, Jinhua, Quzhou, Huzhou, Ningbo, Suzhou, Nanjing, Nantong, Zhuzhou, Yueyang and other places.[\[21\]](#) Due to this special system, its processing fees are low, with an annual output of 5 million pieces and a revenue of 50 million yuan. Exported products account for 90% of the total production. These products are mainly exported to Africa, Asia (except China), Central and South Americas, Eastern Europe and the CIS, the Middle East, North America, Oceania and Western Europe.[\[22\]](#)

Processed Products:

(1) Knitted garments, including men's polo shirts, men's short-sleeved shirts, men's long-sleeved shirts, shorts, beach shorts, men's sleeveless shirts, men's T-shirts, women's T-shirts, women's trousers, blouses, sweat suits, tweed coats, business suits, outdoor jackets, cotton-padded clothes, down jackets, stiff collar shirts, raincoats, uniforms and other types of clothing.

(2) Daily necessities, including beddings, curtains, shower curtains, pillows, cushions and reflective vests.

(3) Luggage and suitcases, processed garments:

The major products include regular tatted garments, regular knitted garments and denim garments. These products are mainly exported to Africa, Asia (except China), Central and South Americas, Japan, South Korea, Eastern Europe and the CIS, Middle East, North America, Oceania and Western Europe. Major customers: foreign buyers, foreign companies' offices in China, domestic trading companies, domestic bricks-and-mortar clothing companies with their own brands, domestic wholesalers/retailers, domestic network operators/e-commerce businesses and domestic supermarkets.

(4) Other products: baby/children clothes for 0-6-year-olds, down jackets for 0-16-year-olds, pure cashmere clothing for 0-16-year-olds. The company's own brand is PEPEVEGA [PPVG]. Kids down



jackets with licensed brands have included BOBDOG (a Japanese famous cartoon character; the licensing also includes BOBDOG baby clothes and BOBDOG children cashmere clothing), DISNEY (including three major brands of Mickey, Winnie the Pooh and the Disney Princess series), Teletubbies, Looney Tunes/Tweety/Tom and Jerry (licensed by the US Time Warner, Inc.).

The company has clearly stated in its investment-attracting advertisement:

“Dear business owners, if you have the ability and the channels to receive large orders, what will you do? However, you hesitate to take these orders, due to the size of your factory and the number of employees you have. You are afraid of being unable to fulfill the orders, but you are also afraid of wasting the opportunity. What can you do? You can consider working with the prison system’s garment factories and assign the large orders to us. We will be able to complete your orders with low processing fees, high quality products and high efficiency! Our company relies on prisons for processing products, and we are able to be responsible for your orders’ production.

The advantages of the prison system’s clothing processing factories:

1. High credibility – state-owned work units with a serious work attitude;
2. Relatively low processing fees – due to the special system, the prices would be more competitive;
3. Quality stability – with ISO9001:2000 quality management system certification, ERP control for the entire process, and the production is organized in strict accordance with the contracts;
4. Timely delivery – With 38 prisons and more than 40,000 processing workers, we are especially suitable for urgent and/or large orders. The prison system’s garment processing factories are a bit special, but compared with other manufacturers, we have great advantages: 1) There are over 40,000 absolutely stable workers, and all of them have received specialized technical training; the factories implement the militarization management; there are various advanced equipment, including automatic flatcars, button sewing machines, electric scissors and electric steaming machines. 2) Since specialized technical training is provided to the workers, we can undertake the processing of down jackets, cotton-padded clothes and other outdoor sportswear.”[\[23\]](#)

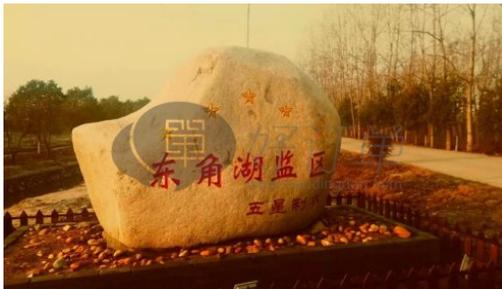
The following are the photos of several processing sites of Hangzhou Z-shine industrial Co., Ltd.



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Hangzhou Z-shine industrial Co., Ltd.

Address: 21st Floor, Section A, UDC Times Tower, Hangzhou

TEL: 86-571-81101588 / 86505081

FAX: 86-571-81101599

After-sales services QQ: 1146639341

E-mail: support@zshine.com.cn

Website: <http://www.pepevega.com/>

1.2 Zhejiang Province No. 1, No. 4, No. 5 and No. 7 Prisons and Quzhou Haolong Clothing Co., Ltd.



Quzhou Haolong Clothing Co., Ltd. has clearly stated in its advertisement seeking clients for cooperation that the company's orders are mainly filled by their own factories and several prisons. Our investigation has confirmed that the prisons processing clothes for this company include Zhejiang Province No. 1, No. 4, No. 5 and No. 7 Prisons, with over 20,000 workers. Below is a letter from Johnny, the company's contact person, to introduce the company:

Please see the attached factory profile:

The majority of the orders that our factory receives are FOB US dollar total distribution orders, which account for 70% of the total production. External processing contracts are 20% and the other 10% are



domestic sales orders.

1: Our factory mainly produces tatted garments: down jackets, cotton-padded jackets, outdoor jackets, work uniforms, windbreakers, mountaineering wear, outdoor clothing and casual pants

Major markets: France, the European market, the United States

Brand clients: French brands: Father & Sons, Armand Thiery, Cyrillus, Harrington, Galeries Lafayette, Bayard, ODB and American Vintage; US brands: Allen Allen USA and Micros.

Annual production: 20,000,000 pieces of clothing.

2: Our factory's products are mainly sold on the French market (70% of all products), the US market (20%) and the domestic market (10%). On the US market, we are currently producing only a few brands, which are sold under the COSCO framework.

3: Our commissioned Prisons: Zhejiang Province No. 1 Prisons: Prison terms of over 20 years and life imprisonment; Shilifeng Prison (Shilifeng Prison belongs to Zhejiang Province No. 4, No. 5 and No. 7 Prisons with a total of around 12,000 prisoners. Due to short prison terms, there is personnel turnover): From 5 to 20 years of imprisonment. The total number of prisoners is around 20,000, and they are all in a healthy state.

The above is a general introduction. If needed, we will always keep in touch.

Best Regards,

Johnny

Tel: (0086)570-3866602

Mob:(0086) 189 0581 1375

Skype: johnny08601

Quzhou Haolong Clothing Co., Ltd

Zhejiang Jiusheng Import and Export Co., Ltd.

The following table shows the types of products and contact information listed on the website of Quzhou Haolong Clothing Co., Ltd.

Main products or services:	Cotton-padded jackets, jackets, casual pants, work uniforms, knitted garments	Main industry:	Garments
Type of enterprise:	Sole proprietorship	Business model:	Manufacturing, trade
Registered address:	Quzhou City, Zhejiang Province	Business ddress:	Fuyuan New Village, Garden Street, Kecheng District, Quzhou, Zhejiang Province
Date of Establishment:	May 5, 2010	Legal representative/person in charge:	Fu**
Number of employees:	91 - 100	Annual Sales:	10 million - 20 million yuan
Brands:	From Europe, the	Registered capital:	1,050,000,500 yuan



	US,Germany,ussia,Poland		
Major customer base:	Foreign companies' offices in China, final buyers, trading companies	Major markets:	Western Europe, South America, North America, Hong Kong, asternEurope, East Asia, Southeast Asia
Annual Exports:	30 million to 50 million yuan	Annual Imports:	Less than 100,000 yuan
Bank:	Quzhou Bank	Bank Account:	12*****
OEM services offered?	Yes	Number of Employees in the R&D department:	11 - 20 人
Monthly Output:	5,000,000 pieces	Factory Area:	5,000 square meters

Contact Information

Contact person: Johnnymanager

Address: Fuyuan New Village, Garden Street, Kecheng District, Quzhou, Zhejiang Province, ChinaS

Phone: 0570-88301245

Mobile: 18905811375

1.3 Jiamusi Prison and Zhejiang Goodbrother Shoes Co., Ltd.

In 2011, Jiamusi Prison forced the detainees at the first, initial, fifth and eighth prison wards (the 9th ward was closed) to manually make men's and women's leather sandals, semi-finished sneakers (without soles, which are added after being exported to Russia). The manufacturer name marked on the shoes is Zhejiang Goodbrother Shoes Co., Ltd. Their English trademark is Coollook. Please see below for the trademark and product information.[\[24\]](#)



The shoes' raw materials are from Dalian. The plate number of the freight truck, which is used to transport raw materials and semi-finished shoes, is HeiC89165 (黑 C89165), indicating that it's from Dongning County, Mudanjiang City in Heilongjiang Province. Dongning County is one of the counties with a relatively large trade volume with Russia. The truck driver's cellphone number is 13946375897.[\[25\]](#)

The following is the production information regarding some shoes manufactured during a certain period:

Item No. A585, black, 700 pairs;



Item No. K232, brown, cream, 900 pairs;
Item No. 0587, cream, black, 1,400 pairs;
Item No. 8211, black, 300 pairs;
Item No. 2731, black, 600 pairs;
Item No. 5023, brown, 2,000 pairs;
Item No. 5025, black, white, beige, 2,600 pairs;
Item No. 3101, blue, black, total 10,000 pairs;
Item No. 6577, black, white, total 3,000 pairs;
Item No. 6378, white, total 3,000 pairs.

Two kinds of glues are used to manufacture the shoes: One glue is white, called 103 powder slurry, with a pungent smell, which irritates and hurts the eyes; the other glue is yellow and also with a pungent odor. People's hands would peel after being in contact with this glue.[\[26\]](#)

1.4 Liaoning Province Women's Prison and related companies

Liaoning Province Women's Prison has cooperated with Basic House (South Korean clothing brand), Bang Bang (South Korean clothing brand), ABC (children's clothing brand), Semir (clothing brand), KFC, McDonald's, Shenyang Toly Food Co., Ltd, Holiland (pastry brand), and Shenyang's Yisheng Health Appliances Development Co. Ltd.

The former third division (changed to be the first division in 2011) of Liaoning Province Women's Prison did textile processing in the name of "Shenyang Ningda Garment Factory" (for details, please see the list of "Prisons with Slave Labor Production in the Name of Companies"). Except for the hospital and kitchens, all other 13 divisions have manufacturing workshops. New prisoners and teenage prisoners mostly work on producing cotton swabs. The seventh division (with nearly 500 inmates) make a large amount of slave-labor products for Basic House, Bang Bang, ABC and Semir, generating a net profit of over 30 million yuan (4.5 million USD) each year.[\[27\]](#) The ninth division has paper product manufacturing workshops, mostly making fast-food boxes for KFC and McDonald's, as well as gift boxes for Shenyang Toly Food Co., Ltd and Holiland. The fourth team of the tenth division works on making cosmetic products, as well as doing related processing work, including filling, lidding, numbering, boxing, labeling, sealing, packaging and warehousing the cosmetic vials/boxes. Other slave-labor products include sweaters,[\[28\]](#) handicrafts, medical supplies, beauty supplies, food and gardening supplies.[\[29\]](#) Some of these divisions also make clothes.



A truck delivering raw materials for slave labor work in Liaoning Province Women's Prison (October 2005)



The raw material "silk cotton" for down-jacket processing



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A truck delivering silk cotton (raw materials for down-jacket processing) to the ninth division entered Liaoning Province Women's Prison[30]

The photo below shows that a truck loaded with raw materials for slave labor production parked at the entrance of Liaoning Province Women's Prison. There were printed characters on the cartons which read "Jintianyu" Magnetic Vibration Series Healthcare Products. The manufacturer is Shenyang's Yisheng Health Appliances Development Co. Ltd. (Address: 79 Sanhao Street, Heping District, Shenyang, China; Tel: 024-22948660, 024-22947708; postal code: 110004)[31]



1.5 Shanghai Women's Prison and related companies

Shanghai Women's Prison has cooperated with Yihai Kerry Foodstuff Marketing Co., Ltd, Shanghai Jahwa Corporation, KFC and Feidiao Electrical Appliances (Group) Co., Ltd.

(1) Yihai Kerry Foodstuff Marketing Co. employs Shanghai Women's Prison to knot labels for its "Arowana" brand products. Knotting labels for "Arowana" products is a long-term slave labor activity in Shanghai Women's Prison. The fifth brigade of the prison has been illegally detaining several dozen Falun Gong practitioners. Their daily labor activities are mostly to knot labels for "Arowana" products, and they must finish 5,400 labels each day. Falun Gong practitioners are often forced to do this kind of labor activities for several consecutive months, leading to skin loss, bleeding, pus oozing and calluses on their fingers due to rubbing. To enhance productivity, the prison forces slave workers to eat, sleep, work and even urinate/defecate in their cells.[32]

"Arowana" brand products and their labels:



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Yihai Kerry Foodstuff Marketing Co., Ltd

Phone: 0755-66863888

Fax: 0755-61864615

Website: www.jinlongyu.cn

(2) Other known brands that are involved in slave labor in this prison include Gillette (paper boxes for razor blades), Shanghai Jahwa Corporation (paper packaging boxes for cosmetics), KFC (coupons), and Feidiao Electrical Appliances (switches). Slave products for unknown brands include hand-made clothing and hand-knit sweaters.



KFC coupons Feidiao brand switch

1.6 Heilongjiang Tailai Prison and South Korean brand Missha

Missha (Chinese name: Mishang) is a South Korean brand.

Production process:[\[33\]](#)

A. Separating bundles of false eyelashes into small rolls.

B. Making mesh-like eyelashes (Fig. 2A): use tweezers to put every single eyelash into the mold (Fig. 1), then merge two slices of eyelashes into one (Fig. 2A). This work is very harmful to the eyes, likely to cause nearsightedness or farsightedness to worsen. The prisoners are forced to work for over 10 hours per day to produce 200-300 slides.

Making circular-sector shape eyelashes (Fig. 2B): draw a schematic-like hill with valleys and peaks, then place eyelashes one by one onto the drawing until it's completely covered.



Figure 1: a mold for processing



Figure 2A: mesh-like false eyelashes created by eyelash combining two slices into one



Figure 2B: circular-sector shape false eyelashes

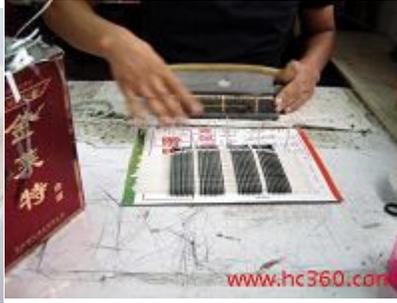


Figure 3: semi-finished products

(All images are from the Internet)

C. Design Finalization: brush the tape part of the semi-finished products with a kind of glue, which emits an irritating odor (likely a carcinogenic), then attach two glue-dipped black lines to the upper and lower parts respectively. The product is then put into a modified large oven (originally a baker's oven with multiple layers). The odor of the baking glue is very irritating to the nose, forcing out tears and suppressing appetite. In the winter, all windows and doors are shut, which makes it even harder to tolerate the smell.

D. Cut the eyelashes from the tape part and attach to the product package as illustrated in Fig. 4.



Figure 4: finished products (from the Internet)

1.7 Shanghai prisons, Shanghai forced labor camps and related companies

Shanghai prisons and forced labor camps have cooperated with GOFFA, TOPVALU, AEON Co., Ltd. and Shanghai Xinhua Toy Co. Ltd.

1. Shanghai prisons and forced labor camps have produced plush toys for exports. One company that has imported these toys is a brand called GOFFA. The company is registered in Brooklyn, New York City in the U.S. The company's full name and address is "GOFFA INT'L CORP BROOKLYN,



NY, 11206”. The toys have labels printed with “RECOMMENDED FOR CHILDREN”.[34]

2. Shanghai prisons and forced labor camps have also produced clothing for exports. One company that has imported these products owns a pajama brand called “TOPVALU” (“トップバリュ” in Japanese). The products are labeled for the Japanese company “AEON” (TOPVALU is a brand affiliated to AEON). The service hotline on the labels is 0120-28-4196 (a Japanese phone number). There are many other brands importing these slave worker products continuously and in large quantities.[35]

3. Shanghai Xinhua Toy Co. Ltd. used to contract around 120 inmates of Shanghai Women’s Labor Camp as employees. Among them, 70 were lathe operators and 40-50 were back-end workers.

Shanghai Xinhua Toy and Gift Co. Ltd.

Legal representative: Ye Hong (叶弘)

Company type: Chinese-Foreign Contractual Joint Venture

Major Business: toy manufacturing

Registered capital: 210,000 yuan (approximately \$32,300)

Phone number (fax): 021-64500863

Postal code: 201109

Address: 189 Huxing Road, Qibao Town, Minhang District, Shanghai

021-64500863

021-64781161

1.8 Collaboration between Shanghai Tilanqiao Prison and Shanghai Soap Co., Ltd., Shanghai Jahwa Corporation

Bee & Flower Sandalwood Soap is an old brand owned by Shanghai Soap Co., Ltd., whereas MAXAM is a brand affiliated to Shanghai Jahwa Corporation. Both brands have some products exported to Southeastern Asia and countries in other regions. Parts of the production processes of soaps and other cleaning products of both brands, however, is done in mass quantities in prisons at Tilanqiao and other places in Shanghai.[36] In addition, during China’s SARS outbreak in 2003, a large amount of medicated soaps (Fig. 3) were supplied to the market. Many inmates of Tilanqiao Prison had worked overtime to process that kind of medicated soaps for Shanghai Soap Co., Ltd.[37]

One procedure to produce Bee & Flower Sandalwood Soaps is carried out at Tilanqiao Prison. It is to attach two belt-like product manuals and name tags (Fig. 1-1 and 1-2), and then attach two round trademark stickers (Fig. 1-3 and 1-4) onto a soap package.



图一 蜂花檀香皂（上海提篮桥监狱经常加工的几种）

Figure 1: Bee & Flower Sandalwood Soaps (several types of soaps frequently processed at Shanghai's Tilanqiao Prison)

Production procedures:

(1) Bee & Flower Sandalwood Soaps: each day, the slave laborers would package big soaps into over 70 boxes (72 soaps per box) or small soaps into more than 30 boxes (144 soaps per box). Each day, they would need to package around 5,500 soaps. Before attaching the manuals and tags onto the soap packages, the workers would need to prepare the materials, including folding one-page manuals into a belt-shape and folding paper boxes to contain the finished products. There were two kinds of paper boxes, which could contain 12 or 4 soaps respectively. Sometimes, workers would also need to attach product serial number stickers to soaps in full English packaging. Many inmates have to work during their breaks to finish their assigned quotas.

(2) MAXAM products: the inmates mostly work on packaging soaps (Fig. 2); they also used to work on packaging liquid hand soaps.[38]



图二 在上海提篮桥监狱包装的美加净香皂

Figure 2: MAXAM soaps processed in Shanghai Tilanqiao Prison



图三

2. Slave Labor Products Made in Forced Labor Camps and the Companies that Commissioned them

Prior to the official abolishment of China's forced labor camp system in December 2013, forced labor camps were illegal factories that had produced a massive quantity of slave labor products.

2.1 Hebei Province Women's Labor Camp and Related Companies:



Hebei Yikang Cotton Textile Co. Ltd., Hebei Jinhuan Packaging Co., Ltd., Inner Mongolia Yili Industrial Group Co., Ltd., China Mengniu Dairy Company Limited and Hebei Electric Power Transmission and Tuoms Labor & Service Company in Shijiazhuang City.

2.1.1 Hebei Yikang Cotton Textile Co. Ltd.

The company has been exporting products for 30 years, and it is the parent company of L.B.E.P. Tech Corporation (formerly known as Hebei Yisheng Eco-technology Co. Ltd.) and Shijiazhuang Yifa Textile Co. Ltd. It owns a registered trademark “YK”. Its main products include grey fabrics, dyed fabrics, different series of diapers, beddings, bath products, children’s clothing, cleaning products, sanitation materials and green materials. These products are exported to several dozen countries, including Japan, Malaysia, Australia, the United States and Germany.[\[39\]](#)

Address: 177 Nanhuan East Road, Lingshou County, Hebei Province, China

Postal code: 050500

Client type: Agents and supermarkets

Board Chairman: Su Yiwei, male, 55, currently the general manager and party committee secretary of Hebei Yikang Cotton Textile Co. Ltd., 0311-82962619, 0311-82527107

Contact person: Ms. Xu Zhenzhen (deputy general manager)

Contact person: Zhao Yuan, Cell:15931090261, phone: 0311-66068260, fax: 0311-82511069

Contact person: Meng Jinpeng (salesperson), Phone: 0311-82516396, email: jaspercn@yahoo.cn

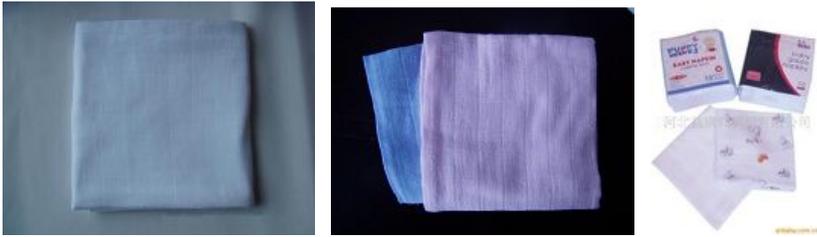
Contact person: Su Hui, phone: 0311-82527107, fax: 0311-82963968

The Hebei Province Women’s Labor Camp’s second and third brigades had been mostly working for Hebei Yikang Cotton Textile Co. Ltd. to produce microfiber cleaning cloths of 38-by-40 (centimeter) in size and pink, blue or yellow in color. Other products included diapers, eyeglass cleaning cloths, bamboo fiber kitchen cloths, french terry fabrics, car-cleaning cloths, glass-cleaning cloths, tea cloths, shower caps, polyurethane microfiber cloths and many others.[\[40\]](#)

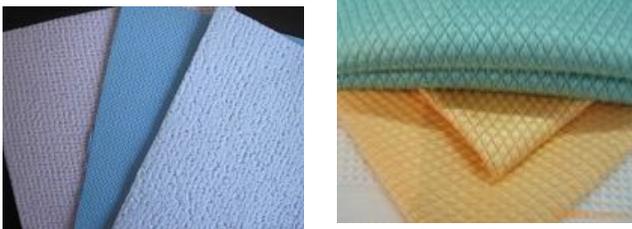
Product photos:



Microfiber cleaning cloths (the labor camp mainly produced cloths of pink, blue and yellow in color)



100% cotton diapers (the ones shown here don't have any pattern on them; there are some ones with patterns – baby bears for boys and little princesses for girls)



Polyurethane microfiber cloths

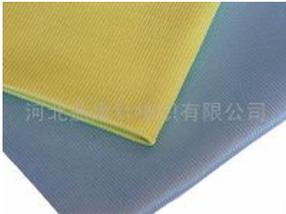
Microfiber french terry fabrics



Shower caps



Microfiber tea towels (there are also blue and pink plaid ones besides the white ones illustrated here)



Glass-cleaning cloths (they mostly processed blue ones)

Production process:

Processing the three-color cleaning cloths involved the following steps: lock-stitching, burning and packaging. Lock-stitching was to lock stitch the hems of the pre-cut fabrics delivered from the factory with electric sewing machines. This step strictly required technical skills in sewing, spacing and positioning the trademarks. Burning was to burn out the extra thread ends. First, one would connect a bench-fixed iron wire with an electric transformer. After the wire became red hot, she would use it to burn out the extra thread ends after lock-stitching the fabrics. This step required the worker to avoid over-burning and loosening threads. Both the fabrics and threads used for lock-stitching were chemical fibers, which would emit irritating chemical gases upon burning. This would cause damage to people's respiratory systems and eyes. Packaging was to package the cleaning cloths into boxes after burning. A



great amount of chemical fibers from the cleaning cloths would hang in the air, causing harm to the respiratory system. Other products, such as diapers and glass-cleaning cloths, were delivered as finished products to the labor camp just for packaging. Each worker was assigned to finish lock-stitching 840 pieces of cloths per day; for beginners, it was 500 pieces per day. They were also assigned the quotas of burning 1,680 pieces of cloths and packaging 600 pieces of cloths.^[41]

2.1.2 Hebei Jinhuan Packaging Co. Ltd.

Hebei Jinhuan Packaging Co., Ltd. was founded in 1992, with a total investment of 150 million yuan (approximately \$23M). The company produces glass containers of various specifications for antibiotics, glass infusion bottle lids and oral solution bottle lids. Its products are widely used by Shanghai Roche, North China Pharmaceutical Co., Ltd., CSPC Pharmaceutical Group Limited (popularly known as Shijiazhuang Pharma Group), China Resources Sanjiu Medical & Pharmaceutical Co., Ltd., Harbin Pharmaceutical Group Corporation, Taiji Group Co., Ltd. and some other well-known pharmaceutical companies. Its products have also been exported in batches to Southeastern Asia, Northeastern Asia, the Middle East, Taiwan and other regions.^[42] Contact person: Liu Baojun (sales manager)

Website: <http://www.flipoffcap.com>

Postal code: 050026

Address: Fangxing Road, Fangcun Development Zone, Yuhua District, Shijiazhuang, Hebei Province, China

Phone: 0311-85493431, 0311-85494902, 0311-85494847

Fax: 0311-85491174, 0311-85494907

Email: jinhuan@flipoffcap.com

The fourth brigade of Hebei Province Women's Labor Camp was mainly processing aluminum-plastic composite bottle caps for oral solution bottles for Hebei Jinhuan Packaging Co., Ltd. There were different types of aluminum plastic bottle caps, which were golden, silver or blue in color (see the photo below).



Bottle caps for Hebei Jinhuan Packaging Co., Ltd.

Production Process:

Processing oral solution bottle lids involved roughly three steps. First, the unqualified aluminum caps would be screened out, then rubber stoppers had to be inserted into the qualified aluminum bottle caps, and, finally, they would pass through the quality control, where defective products were picked out from the bottle caps stuffed with rubber stoppers on a large plastic disc. These steps were supposed to be done by specialized machinery in a strictly disinfected workshop. However, all of them were manually done by the fourth brigade of Hebei Province Women's Labor Camp. Lid installation



required clasp the rubber stoppers with a mold and then inserting them into the aluminum lids. The standard output required for each person in the fourth brigade was 10,000 gold aluminum caps per day. There were even patients of infectious diseases among the workers. The worktables were only wiped with wet rags before the work started. In order to speed things up, some people would use their fingers and nails to insert the rubber stoppers into qualified aluminum bottle caps instead of using their molds. Such packaging process was impossible to meet the sanitation requirements.[\[43\]](#)

2.1.3 Inner Mongolia Yili Industrial Group Co., Ltd. and Mengniu Dairy (Group) Company Limited

Between 2008 and 2009, Hebei Province Women's Forced Labor Camp detainees undertook the work of putting handles on boxes for milk products for Yili (Inner Mongolia Yili Industrial Group Co., Ltd.) and Mengniu [Inner Mongolia Mengniu Dairy (Group) Company Limited]. They also made boxes for moon cakes, packaged toothpicks and chopsticks.[\[44\]](#)

2.1.4 Hebei Electric Power Transmission and Tuoms Labor & Service Company in Shijiazhuang

Hebei Province Women's Forced Labor Camp's second brigade folded shower curtains for the Foreign Trade Division of Hebei Electric Power Transmission and Tuoms Labor & Service Company. These shower curtains were said to be exported to many countries. The detainees also folded paper bags for cotton seeds. In 2012, the second brigade detainees were delegated to pick vegetables supplied by a vegetable company for a supermarket.



Inside Hebei Province Women's Forced Labor Camp (partially enlarged picture), a loading truck was packed with boxes at the building entrance.

2.2 Shanghai Qingsong Women's Forced Labor Camp's Third Brigade and Related Companies

Shanghai Qingsong Women's Forced Labor Camp's third brigade worked with the Italian brand "My Doll", Shanghai Three Gun (Group) Co., Ltd, women's shoes retailer Daphne in Shanghai, Shanghai Haixin Group Co., Ltd. (and its three subsidiaries: Haiyan Toys Co., Ltd. of Shanghai, Haixing Toys Co., Ltd. and Haili Toys Co., Ltd.); Shanghai Global Toys Co. Ltd., Shanghai Yousheng Toys Co., Ltd., Shanghai Shenxin Toys Co., Ltd., Shanghai Changfu Toys Co., Ltd., Haojiang First Electronics Company, Qiaqia Food Co., Ltd. in Shanghai, and Red Triangle Stuffed Toy Factory in Xujing Town, Shanghai.

Falun Dafa practitioner Li Ying graduated from Shanghai Tongji University in 1992, with a major in business administration. She used to work for a consulting company in Shanghai. In October 2001, she



was illegally sentenced to two years of forced labor and detained in Shanghai Qingsong Women's Forced Labor Camp, due to her perseverance in practicing Falun Dafa.

Li Ying's testimony:

“From June 2002 to April and May of 2003, the third brigade had been processing dolls. Some of the dolls were packaged and directly exported to Italy, and some were semi-finished products. The dolls were delivered directly to the labor camp in large sacks. They were in three sizes. The large dolls (Figure 1) came in 100-piece sacks, and the smallest dolls were 500 pieces in a sack. These dolls were stacked on the ground in the labor camp. Some grew moldy in the hot weather. However, since the dolls were put on clothes, no one could see how dirty their insides were. Those packaged and exported products all had production deadlines. The inmates and illegally detained Falun Gong practitioners had to start work every day before 7:00 a.m. Under regular circumstances, the detainees would finish working at 9:00 p.m., but most of them were usually made to work until 11 p.m. The labor camp's quotas were calculated based on the workload of 10 hours, but most people wouldn't be able to meet the quotas.”



Figure 1, In the picture, the dolls in both girls' hands, their hats and pants are all slave labor products made in Shanghai Qingsong Women's Forced Labor Camp. The doll in the hand of the girl on the right was packaged by the third brigade's first squadron. In order to complete this product's order by the deadline, the detained Falun Gong practitioners were forced to work until 2 a.m. in the morning. The flowers attached on the pants of the girl on the left were needle embroidered. The production requirements were that no stitch or burr could be seen, the flowers couldn't be crooked at all, and the flowers couldn't have edges or corners. The labor camp was only responsible for the flower embroidery to make semi-finished products. The hats of both girls, the flowers on the hats and the little houses with chimneys on the blanket were also made by the labor camp detainees. They were semi-finished products and composed of seven pieces of cloth. Each piece of cloth had to be embroidered in a certain order on the base cloth. The workload was 120 products per person per day.



Figure 2, The overalls worn by the doll on the left have some appliqués on them, and these are all hand-made. The collar of the overalls worn by the doll on the right was also embroidered with evenly distributed stitches.



Figure 3



Figure 4, Both sides of the strawberry bag in front of the girl are embroidered to make the diamond-shaped blocks with a concave-convex feeling. This required evenly distributed stitches in straight lines.



Figure 5, The pants of the teddy bear sitting on the chair, the appliqués on the pants are semi-finished products embroidered by the labor camp.



Figure 6, The sun flower on the skirt worn by the first doll in the rear left was stitched onto the skirt. And the blue bib's collar and hem were also embroidered with evenly distributed stitches, which were placed no more than 0.5 cm apart. No head ends or knots should be seen. The head flowers were also produced at the labor camp.



Figure 7, The appliqués on all the dolls' skirts were embroidered by the labor camp. The skirts' collars and the bibs' hems were also embroidered with evenly distributed stitches.



Figure 8, The butterflies and their flying paths on these dolls' clothes were embroidered by the labor camp.

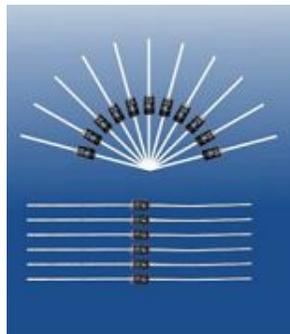
The above pictures were downloaded from www.mydoll.it. The pictures on this website are just some of the products produced by Li Ying at the forced labor camp. Also, there are matching clothes and bags, which are individually packaged.^[45] In addition, “each brigade of the Shanghai Women’s Forced Labor Camp has its own channels (to solicit orders). Therefore, there was a wide range of slave labor products, such as processed plush toys, processed shirts, processed shoes and electronics. Many companies near the Shanghai Women’s Forced Labor Camp have business ties with labor camps and prisons. However, there have also been many business groups and enterprises outsourcing their production and processing work to labor camps. These companies included Shanghai Three Gun (Group) Co., Ltd, women’s shoes retailer Daphne in Shanghai, Shanghai Haixin Group Co., Ltd.



(and its three subsidiaries: Haiyan Toys Co., Ltd. of Shanghai, Haixing Toys Co., Ltd. and Haili Toys Co., Ltd.); Shanghai Global Toys Co. Ltd., Shanghai Yousheng Toys Co., Ltd., Shanghai Shenxin Toys Co., Ltd., Shanghai Changfu Toys Co., Ltd., Haojiang First Electronics Company, Qiaqia Food Co., Ltd. in Shanghai.”[\[46\]](#) The women’s labor camp’s second brigade was mainly processing plush toys (see the images below). Some of the detainees were “hired” by certain manufacturers. For example, Red Triangle Stuffed Toy Factory in Xujing Town, Shanghai, hired 50 detainees as its own company employees.”[\[47\]](#)



Three Gun brand cotton sweater & pants



Diodes



Products manufactured by Shanghai Changfu Toys Co., Ltd.
Slave Labor Products Made in Shanghai Women’s Forced Labor Camp

2.3 Chongqing Women’s Forced Labor Camp, Chongqing Chang’an Automobile and Yaxuan Group Co., Ltd.

Chongqing Women’s Forced Labor Camp sent the younger practitioners detained there to a rubber shop to make fittings for the Chongqing Chang’an Automobile. After this workshop failed in December 2008, it was changed to making fittings for electrical wire installation.[\[48\]](#) The older practitioners were sent to a candy workshop to wrap candies. If one missed the quota by nine hours in one week, she would be forced to sit upright for two hours every night as punishment, if she was over 60 years old; or she would be forced to stand for two hours every night if she’s younger than 60 years old.[\[49\]](#)

The candy barrels and the boards used for the candy wrapping in the fourth brigade were filthy and covered with mildew. Mouse excrements were often seen mixed in with the candies. When the higher authorities came to inspect, the camp guards would order the detainees to hide all the candies. Any detainee, who mentioned ‘candy wrapping’ to outsiders, would get her term extended as punishment.[\[50\]](#)



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The following are the product names and manufacturer of candies wrapped in the labor camp.[\[51\]](#)

Manufacturer: Yaxuan Group Co., Ltd.

Address: Industrial park, Yuzui Township, Jiangbei, Chongqing

Phone: 023-67580555

Fax: 023-67580788

Products of forced labor:

Rope candies - Happy family (see photo)

Boy & girl candies – Let's get married

Fan candies - The predestined relationship of this life (see photo)

Long lollipops - Romantic journey



Rope candies



Fan candies

2.4 Shaanxi Province Zaozihe Forced Labor Camp and Xifeng Brewery

Xifeng wine is the leading product of Shaanxi Province's Xifeng Brewery. Located in Fengxiang County, Shaanxi Province, the Zaozihe Forced Labor Camp started manufacturing hand bags and packing bags for Xifeng Brewery in 2002.[\[52\]](#)

Shaanxi Xifeng Wine Marketing Co., Ltd

Address: Liulin Town, Fengxiang County, Shaanxi Province

Zip code: 721406

Tel: 0917-7421000; 0917-8612833 (sales phone)

Fax: 0917-8610999; 0917-7421100

E-mail: xfyx168@163.com

2.5 Shanghai Forced Labor Camp and related companies

Shanghai Forced Labor Camp cooperated and worked with Shanghai Haili Toys Co., Ltd., Red Triangle Stuffed Toy Factory in Xujing Town, Shanghai, Shanghai Haifa Toys Co., Ltd., Shanghai Changfu Toys Co., Ltd., Shanghai Toys No. 7 Factory, Shanghai Global Toys Co., Ltd. and Shanghai Haiyan Toys Co., Ltd.

Shanghai Haili Toys Co., Ltd. is one of the subsidiaries of Shanghai Haixin Group Co., Ltd. and specializing in the production and sales of various plush toys, some of which are exported to Europe and the United States. However, some of these products were produced in Shanghai's forced labor camps.



One type of the products of Haili Toys Co., Ltd.

Production process: The noses of the stuffed rabbits in the above photo were required to be embroidered with two threads at any given time. However, the “fast workers” would use four or six threads to sew the nose, in order to cut corners to complete their production quotas as soon as possible. They made several stitches and one nose was done. To sew the bows on the stuffed rabbits, it required sewing them back and forth several times. However, the “fast workers” made just one stitch to finish the job. For the rabbits’ eyes, it required sewing from the end of the neck up to one eye and then up to the head, then coming down to the other eye toward the end of the neck. Those “fast workers” just sewed from one eye directly to the other eye, without going through the proper steps.[\[53\]](#)



This is a building completed in 2004. The first floor is “Qingyuan Supermarket”, the second floor is the electronic products assembly line for the second brigade, the third floor is the electronic products assembly line for the fourth brigade and the fourth floor is a multi-purpose conference hall.

In addition to Shanghai Haili Toys Co., Ltd., the other companies in Shanghai, which have manufactured products in the labor camp include Red Triangle Stuffed Toy Factory in Xujing Town, Shanghai, Shanghai Haifa Toys Co., Ltd., Shanghai Changfu Toys Co., Ltd., Shanghai Toys No. 7 Factory, Shanghai Global Toys Co., Ltd. and Shanghai Haiyan Toys Co., Ltd.[\[54\]](#) In recent years, Shanghai has constantly seen many toy companies being established. A large number of toy manufacturers signed production contracts with labor camps to make profits.

2.6 Xinkaipu Forced Labor Camp in Changsha City, Hunan Province and related companies

Xinkaipu Forced Labor Camp in Changsha City, Hunan Province had used forced labor to produce wrappers for Tasty Duck Necks sold in Hunan, Chongqing and Zhengzhou; as well as inner wrappers for Hunan Special Crunchy Candies (sent to Loudi). It had also worked with the Southern Pearl International Hotel in Changsha, Changsha Weichu Great Kitchen, Kaiyan Foods, Daronghe, Jishou Xiangxi Ethnic Hotel, Jiuzhitang Co., Ltd. and many other companies.

Xinkaipu Labor Camp of Changsha, Hunan Province produced food wrappers and packages, including



those used for ready-to-eat foods. The camp's workplaces were full of dust and trash. The conditions were unsanitary and not suitable for any kind of production. Some criminal inmates (non-practitioners) even intentionally put sputum, snivel and feces on the products to vent their grievances.[\[55\]](#)

Products made here by forced labor: wrappers for Tasty Duck Necks sold in Hunan, Chongqing and Zhengzhou; inner wrappers for Hunan Special Crunchy Candies (sent to Loudi); chopsticks used at the Southern Pearl International Hotel in Changsha (sent to Changsha Weichu Great Kitchen, Kaiyan Foods, Daronghe and Jishou Xiangxi Ethnic Hotel); toothpicks for Pingxiang in Jiangxi Province; Hunan yogurt containers (the place of production is Anxiang County); chestnuts and packaged Yangtianxing Brand chestnuts; Pencheng Brand milk powder and Nanzai Brand milk powder; gift bags for Jiuzhitang Co., Ltd.'s Zhi Brand donkey hide gelatin blood-replenishing oral solution; Renbaoce Brand thermometers; Laiyang Brand throat tablets and other products.[\[56\]](#)

2.7 Shandong First Women's Labor Camp and Beijing's Shuanghe Medicine, Ltd.

Shandong Province First Women's Labor Camp was also popularly known as Jinan City's Jiangshuiquan Forced Labor Camp. From year 2002 to 2003, one of the tasks in the labor camp was to stick labels onto medicine packages. The labels were printed by Jinan City's Tianyi Printing Company. (Formerly called the Donggang Company, it is known to the outside world as a company that produces high-quality carbonless copy paper.) These labels must be affixed on both inside and outside the packages. The contents are "Beijing's Pressure Lowering No. 0" medicine produced by Beijing's Shuanghe Medicine, Ltd.

Falun Gong practitioners, who were illegally detained in the first, second, and third brigades there, were forced to stick "Shuanghe" labels on the packages of "Beijing's Pressure Lowering No. 0" products. The labels came in different shapes, such as rectangle, oval, etc. The medicine packages of "Beijing's Pressure Lowering No. 0" were folded and packed tightly in cartons and delivered to the labor camp. The cartons came in two sizes. One large carton contained 2,000 medicine boxes, which were placed in two layers. The smaller carton could hold approximately 1,000 medicine boxes. Practitioners from the first, second and third brigades were each forced to put labels on at least 6,000-8,000 medicine boxes per day; some of them were even made to finish more than 20,000 boxes per person per day.[\[57\]](#)

2.8 Masanjia Men's Labor Camp and "Weishi (Wirge)" Down Jackets and "Bosideng" Down Coats

In Masanjia Men's Labor Camp, one of the forced labor jobs was sewing kids' down coats and pants. They made down coats for many brands, including "Weishi (Wirge)" and "Bosideng".[\[58\]](#)

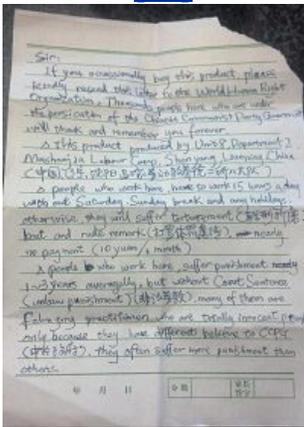
2.9 Masanjia Women's Labor Camp

Masanjia Women's Labor Camp was part of Masanjia Re-education through Labor Institute. It was located in Masanjia Village, Masanjia Road of the Yuhong District of Shenyang City, Liaoning Province. It was a facility to "re-educate" women through labor. It not only detained and tortured Falun Gong practitioners there but also forced them to make slave labor products.

According to a report published on December 27, 2012 on the *Daily Beast*, an online magazine under *Newsweek*, Julie Keith of Portland, Oregon, USA found an SOS letter from a Chinese labor camp



in the Halloween kit she purchased. The letter was folded eight times and tucked between two foam graves. The letter read, “Sir, if you occasionally buy this product, please kindly resend this letter to the World Human Right Organization. Thousands people here who are under the persecution of the Chinese Communist Party Government will thank and remember you forever.” “People who work here have to work 15 hours a day without Saturday, Sunday break and any holidays. Otherwise, they will suffer torture, beat and rude remark, nearly no payment (10 yuan/month).” “People who work here suffer punishment 1-3 years averagely, but without Court Sentence. Many of them are Falun Gong practitioners who are totally innocent people only because they have different believe to CCP. They often suffer more punishment than others.” In this unsigned letter, it was written that this grave package was produced by Unit 8, Department 2, Masanjia Labor Camp, Shenyang, Liaoning Province.[\[59\]](#)



The above pictures are some products and children’s jewelry made by Falun Gong practitioners under duress in the Masanjia Forced Labor Camp in Shenyang City, Liaoning Province.

The pictures below are some exported products Falun Gong practitioners were forced to make at Forced Labor Camp in Liaoning Province.[\[60\]](#)



ecklaces and bracelets



Crafts



Children’s jewelry

2.10 Former Hebei Women’s Forced Labor Camp Processed Arowana Brand Rice Packages

At the end of 2012, the former Hebei Women’s Forced Labor Camp made rice packages for the Arowana Brand. (The factory was located in the Luquan and Zhengding area.) Each detainee was assigned a certain output quota by the forced labor camp, and the output quota was incrementally increased. Those, who could not meet their quotas, were forced to work overtime. As a strictly



supervised division, the fourth brigade produced most of the forced labor products here, including the Arowana Brand products.[\[61\]](#)

2.11 Baoding Balizhuang Labor Camp and Baoding Jiuwang Plastic Packing Co., Ltd

The detainees at Baoding Balizhuang Labor Camp were forced to assemble luggage combination locks (see picture below) and insert strings around the openings of the fruit and vegetable mesh bags for Jiuwang Plastic Packing Co., Ltd (see pictures below).



A luggage combination lock



fruit and vegetable mesh bags for Jiuwang

Baoding Jiuwang Plastic Packing Co., Ltd

Address: North of Zhuzhuang Village, Jiaozhuang Township, Nanshi, Baoding, Hebei, China[\[62\]](#)

Lian Yuncai: 13933250850

Lian Yunkai: 13930833433

Phone: 0312-2150388

Fax: 0312-2152883

Postal Code: 071000

2.12 Xinjiang Wulabo Labor Camp, Xinjiang Women's Labor Camp, Xinjiang Changji Labor Camp, Xinjiang No.3 Prison, Xinjiang No.5 Prison and Xinjiang Tianshan Woolltex Stock Co., Ltd.

(1) Xinjiang Tianshan Woolltex Stock Co., Ltd. (hereinafter referred to as "Tianshan Woolltex") was previously Xinjiang Tianshan Woolen Textile Co., Ltd., which was a joint venture with capital from Urumqi Tianshan Woolen Textile Co., Hong Kong Tianshan Woolen Textile Co., Ltd. (which consists of Hong Kong Peninsula Knitting Co., Ltd., Dongyang (Japan) Spinning Industry Co., Ltd.), Hong Kong International Cotton Industry Co., Ltd. and the Xinjiang Uygur Autonomous Region Supply and Market Cooperative.[\[63\]](#) After year 1990, in order to lower costs and compete in the international market, the company set up sweater workshops in Xinjiang Wulabo Labor Camp, Xinjiang Women's Labor Camp, Xinjiang Changji Labor Camp, Xinjiang No. 3 Prison and Xinjiang No. 5 Prison.[\[64\]](#)

In August 2000, male Falun Gong practitioners being illegally held at different labor camps in Xinjiang were sent to the sixth brigade of the Changji Labor Camp. This division became the designated place for the persecution of Falun Gong practitioners. It was also the main location, where products for Tianshan Woolltex were made and processed. From 2000 to 2002, more than 50 Falun Gong practitioners were forced to work for Tianshan Woolltex in labor camp workshops.[\[65\]](#)

When Tianshan Woolltex received an order, it would send it over to the labor camps and prisons, at the same time providing them with raw materials. It would also give a deadline, by which time Tianshan



Wooltex would buy back the finished products at an extremely low price. In order to meet the deadline and earn an exorbitant profit, prison guards often coerced the detainees to work overtime without sleep for several days straight. Many detainees at Xinjiang Changji Labor Camp's first brigade were routinely deprived of sleep for 10 to 15 days. They would work an average of more than 20 hours a day. They could only take a short nap after dawn on the platforms, where they made the sweaters. When operating the machines, they had to stand for an entire day and night, often making their legs swollen. The workshop was located only 200 meters from the canteen, but the detainees often did not have time to dine there. They often took a bucket of porridge back to the workshop and continued working after a quick meal.[\[66\]](#)

When seeing workers fall asleep, the guards would shock them with electric batons and order the head of the workshop (who was also an inmate) to beat them hard with bricks and sticks. If one detainee failed to complete his assigned work, the guard would cuff him to a heating pipe, strip him naked and shock his neck, armpits, lower abdomen, private areas, mouth and ears violently with electric batons, in addition to extending his detention term. They were especially malicious in torturing Falun Gong practitioners. The prison guards (i.e. policemen) from the sixth brigade forced Falun Gong practitioners, who were determined to keep their faith, to do heavy manual labor, to dig vegetable cellars during the day and knit sweaters all night long. Exhausted Falun Gong practitioners often fell asleep at night while knitting the sweaters, and the guards would then poke them with long needles and scissors. The left hand of Falun Gong practitioner Wang Jianping from Karamay was handicapped, and he was slow in knitting the sweaters, so the guards often threw bricks onto his chest and back. Sometimes when the practitioners made a mistake, the inspector would take the opportunity to beat them, verbally abuse them and extort money from them. Tianshan Wooltex often forced detainees with no source of income to pay for damaged sweaters, and the result was that the detainees, who couldn't pay, received an extension to their terms.[\[67\]](#)

Since the detainees were not allowed to take a shower for very long periods of time, lice from their bodies, along with pus and blood from scabies patients were often rubbed off on the sweaters. And since the inmates loathed being treated as slaves, they intentionally wiped the filthiest things on the sweaters as a form of revenge. However, as the sweaters would be ironed and reshaped before they were sold or exported, the dirty things and blood usually became invisible after the final step.[\[68\]](#) However, the "Tianshan" trademark was identified as a "famous Chinese brand" by the State Administration for Industry and Commerce, certified by the Xinjiang Uygur Autonomous Region Administration for Industry and Commerce as a local famous brand, and awarded by mainland China's General Bureau of Commodity Quality Supervision, Inspection and Quarantine as one of "China's brand-name products in 2003" and a "quality inspection-waived enterprise in 2002-2005". They even obtained the IQNet international certification. Moreover, Tianshan Wooltex has produced a large number of sweaters and cashmere sweaters for over a dozen well-known international brands, such as (except for TSE of Tianshan's Hong Kong Subsidiary) Banana Republic, Neiman Marcus, Holt Renfrew, Ports, Minimum, Bon Genie, Tutti Colori, Espina, Cream, Anivee F, Son Jung Wan, French Connection and others. Orders from Banana Republic would number between 200,000 and 280,000 per year.[\[69\]](#)



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XINJIANG TIANSHAN WOOLTEX STOCK CO, LTD.
ADDRESS: NO.1 YINCHUAN ROAD, URUMQI, XINJIANG, CHINA
POST CODE: 830054
TEL: 0086-0991-4311866-6834
FAX: 0086-0991-4310472
E-MAIL: business@chinatianshan.com
Website: <http://www.chinatianshan.com>
E-mail: tsjszx@chinatianshan.com

Company legal representative: Zhang Ziqiang
XINJIANG TIANSHAN WOOLTEX HONGKONG OFFICE LTD.
ADDRESS: BLOCK B&C, 9/F, 702 CASTLE PEAK ROAD, HOP HINGIND.BLDG,
KOWLOON, HONGKONG
TEL: 852-27418591
FAX: 852-27860197

(2) In Xinjiang Changji Labor Camp, the policemen and prisoners often forced Falun Gong practitioners to be brainwashed. Those who refused were dragged out and subject to beatings and electric baton shocks. Then they had to continue working the next day. They were tortured again if they couldn't complete the work. Every day they worked over 16 hours. Other than Falun Gong practitioners, criminal offenders were also forced to do slave labor work. Due to prolonged overwork, sleep deprivation, malnutrition, stress and no medical care, many detainees contracted tuberculosis, hepatitis, scabies, asthma and other infectious diseases, but they were still forced to work.

3. Forced Labor Products Made in Detention Centers and the Companies that Commissioned them

3.1 Shanghai Baoshan District Detention Center and Zhejiang Red Dragonfly Footwear Co. Ltd., Jiuguang Department Store

The Baoshan Detention Center in Shanghai, known as the “No. 1 detention center in the Far-east,” is an institution where heavy daily forced labor is imposed. Its products include boxes for contact lenses, packages for brand-name mooncakes, manuals used in some Japanese theme parks, shoe boxes for Zhejiang Red Dragonfly Footwear Co. Ltd. (see the picture below) and holiday shopping bags for the Jiuguang Department Store. All of these products have been made by detainees in cramped, locked cells.[\[70\]](#)



a Red Dragonfly shoe box

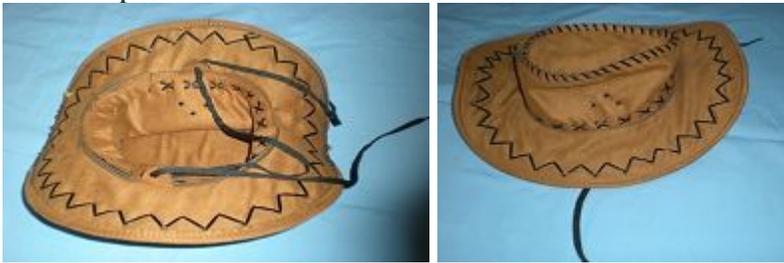


3.2 Qian'an Detention Center, Hebei Province and Changli County Hat Factory, Qinhuangdao City

The Changli County Hat Factory of Qinhuangdao City processes 6 or 7 different kinds of products in Qian'an Detention Center, Hebei Province. The hat factory sends semi-finished product materials to the detention center. The detainees there have to sit on their beds or on the ground in their cells to make the hats.[\[71\]](#)

Production Process: Using big needles made from discarded ball pen refills, the detainees would weave zigzag patterns on the outer rings of the hats with plastic flat threads. Certain patterns are also required to be made on the inner rings of the hats. Then they would stitch the outer ring, the inner ring and the cap top together and insert the strings.[\[72\]](#)

Product photos:



In addition, in the fall, the detainees in the detention center have to extract pits from hawthorn fruits for two food canning factories from Lanruoyuan in Qian'an City.

Production process: Using a stainless-steel tube, the detainees drill into the hawthorn's head with its thick end, then aim at the hawthorn's tail with its thin end to poke the pit out. Everyone has to extract pits from 20 to 25 kilograms of hawthorn fruits every day. Since the stainless-steel tube is very sharp and the hawthorn pit is very hard, it's very easy to injure their hands, but the detainees have to keep working with their injuries.[\[73\]](#)

4. Slavery products of unknown brands and for unknown companies

4.1 Sichuan Province Women's Prison

A Falun Gong practitioner, who had been illegally incarcerated in Sichuan Province Women's Prison provided the following drawings, which are the patterns of the products she made in prison. She had performed many different tasks in the prison, including making wigs and braids (for mannequins), shoe uppers, mooncake boxes and envelopes. The prison would take any jobs that are profitable. The elderly and weak would knit sweaters, make embroidery on insoles and make fire crackers.[\[74\]](#) Other products of slavery include beaded purses for young girls, beaded handbags and cross-shoulder bags for ladies, beaded patterns such as butterflies, beetles, puppies, apples, bananas and cartoon figures. According to production instructors and quality control inspectors from the company that assigned the work to the prison, all these products are for export.[\[75\]](#)

These are the patterns of the slavery products:



This female practitioner said, “Sichuan Embroidery can be classified into single-sided and double-sided embroidery. Usually, one string is divided into several threads when sewing. These patterns are the embroideries on handkerchiefs that would be sold at the tourist site called “Sanxingdui”. There are many patterns that are similar to these. There are also large pieces of embroidery. When I was enduring persecution in the prison, I had made embroidery on Korean style women’s ceremonial dresses that would be exported to South Korea. On these dresses, we applied Manchurian style embroidery on the collars and sleeve cuffs.”[\[76\]](#)

Sichuan Embroidery patterns on the handkerchiefs sold at Sanxingdui tourist site:



The following are Cantonese-style embroidery patterns sewn on quilt covers.[\[77\]](#)



For more embroidery patterns, please download them from the link below (3.7MB)

<http://pkg2.minghui.org/mh/2013/8/26/yue-xiu.zip>

4.2 Yunnan Province Second Women’s Prison

There are many prison sections in the Yunnan Province Second Women’s Prison, and inmates in all these sections engage in slave labor production except the ninth section. Even the people in the eighth section, where elderly and handicapped detainees are held, have to perform forced labor. Among them, the first, second, third, fifth, sixth and seventh sections engage in making adult apparels, which are mostly uniforms, as well as some fashionable clothes. The fourth and eighth sections engage in the production of handicrafts, such as purses, crafts, embroideries, beadings and bracelets. These are



mostly Yunnan ethnic style fashion accessories and purses. The patterns look like the pictures below:[78]



Leather Purses and Fabric Purses

Purses and Bracelets

4.3 Kunming City Forced Labor Camp

Formerly known as Kunming City Drug Rehabilitation and Reeducation through Labor Institute and located at Wangdaqiao area of Kunming, the Center was renamed Kunming City Reeducation through Labor Institute in March 2009. At that time, its gate was flanked by two signs: that of the Labor Camp and Kunming City Drug Rehabilitation Center. The forced labor camp was transferred to the new center at Chenggong at the end of year 2009.

The labor camp had several business partners, all of which were local private enterprises and sole proprietorships. The products of slavery from this labor camp were sold at local tourist sites, and some were sold in other provinces and even exported to foreign countries.[79]

Categories of slavery products:[80]

(1) Chinese handicrafts, such as dolls of different ethnic groups in China, which were sold in all major tourist sites in China



(2) Decorative buttons and fabric arts on bags



(3) Various kinds of purses, fabric bags and handbags (exported to Japan)



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(4) Embroidery



(5) Wigs



4.4 Hewan Forced Labor Camp in Wuhan City

On the gate of the sixth brigade of Hewan Forced Labor Camp, there was a large sign with the name of an apparel factory on it. In addition, this brigade had several licenses for other types of business.[\[81\]](#)



The sweater on this toy dog is a product from the eighth brigade of Hewan Forced Labor Camp. Some detainees were required to knit 8 to 10 sweaters every day. The fabric flowers on the right are also made by this labor camp's eighth brigade. Everyone was required to make several dozen pieces every day, earning a few cents (RMB) for each piece. The detainees also processed some small flowers on wedding gowns. They had to produce a lot of such flowers every day, and this would damage their eyes



in the long-term. They had also done yarn unraveling, product packaging and book binding. Whatever could make profit, the labor camp would try to get the business from one of its business partners.[\[82\]](#)

4.5 Heizuizi Women's Forced Labor Camp in Changchun City, Jilin Province

Butterflies made by Falun Gong practitioners detained in Heizuizi Women's Forced Labor Camp in Changchun City, Jilin Province[\[83\]](#)



4.6 Yunnan Province Women's Labor Camp

Yunnan Province Women's Labor Camp was known as "Yinsheng School" to outsiders.

Major products of slavery labor from this labor camp were:[\[84\]](#)

- (1) Polishing and washing gems and gluing gems together. Limewater was used to polish gems. There were no protective measures used at all. The detainees' hands would quickly get swollen and have broken skin and fester. They had to work under intense fluorescent lighting. Many detainees got dizzy, and their visual acuity would quickly decrease. Gradually, their vision would become blurry, and their eyes would become very sensitive to light. And they often suffered from itchy, watery eyes.
- (2) Picking mushrooms. The wild mushrooms from the pine forests in Yunnan Province could be preserved for a long period of time in concentrated brine solution. The detainees had to pick the mushrooms with their hands directly from the brine solution.
- (3) Transferring feces from one place to another and working in the farm field – digging, planting vegetables, digging pools, picking garbage, etc.
- (4) Cutting and aligning zippers. If one had not completed her quota, or the quality was not up to par, she could not take a break.
- (5) Embroidery and sewing. If one had not completed her quota, or the quality was not up to par, she could not take a break.
- (6) Making toys. Workers had to have contact with toxic substances, which emitted strong smelly odors.
- (7) Making bracelets. If one had not completed her quota, or the quality was not up to par, she could not take a break.
- (8) Sorting soybeans (removing bad soybeans from big piles of soybeans): Each detainee was assigned to sort through several hundred pounds of soybeans. If the result was not up to par, she had to do it all over again.
- (9) Carrying big carton boards.
- (10) Some detainees were taken out of the labor camp to perform slavery labor elsewhere, so that the guards in the camp could make some extra money from their work.



(11) Imitating brand-name products. Any brand-name products on the market could be imitated. The detainees were also forced to produce low-quality products, including joss paper money.

These labor camps knew how to get away from food safety inspections. Cookies, foods, disposable chopsticks and many other products were produced in very unhygienic environments. Many detainees, who made these products, were drug addicts. And many of them were carriers of liver disease viruses and HIV viruses.

II. The Dangers and Risks of Slave Labor Products

According to the “*Investigative Report on Slave Labor in Prisons in Communist China*” published on Minghui.org, more than 100 types of slave labor products have been revealed in the recent several years. They are from a wide variety of categories – food, clothing, housing, travel, recreation, skin care and cosmetics, wedding and banquet-related products, funeral-related products and products for festival celebrations. At the same time, since many companies in China, especially exporters, have worked with the “enterprises” registered by labor camps, prisons and detention centers, large quantities of slavery products have been exported, through these companies, to over 30 countries and regions, including the U.S., Australia, India, the U.K., Japan, South Korea, Russia, Germany, Africa, Turkey, Italy, some Arab countries, Malaysia, Canada, Hong Kong, Macao and Taiwan.^[85] These slavery products’ circulation on the market not only hurts the slave workers, but it also causes tremendous harm to and negative impacts on the society.

(1) Slavery products directly damage the normal operations of the Chinese and international job markets and economies

According to data released by the United Nations’ International Labour Organization (ILO), presently the illegal profits from slave labor products have reached more than 150 billion US dollars worldwide.^[86]

Also, according to the 2014 list of goods produced by child labor or forced labor released by the US Department of Labor, at least 12 of these products were from China, including bricks, Christmas decorations, coal, cotton, electronics, fireworks, footwear, garments, textiles and toys.^[87] Most of these products came from China’s prisons, labor camps and detention centers.

The large-scale production and circulation of these ultra-low-cost and competitive slave labor products has made great impact on the Chinese and international labor markets and economies, resulting in bankruptcies of a large number of businesses and job losses in the same industries. At the same time, the large number of people, who lost their jobs as a result of this unfair competition, have become a serious burden to the international society and foreign governments, disrupting the normal operations of the market economy.

(2) The temptation of enormous profits from slave labor products has made prison staff fiercer in persecuting the detainees, and some detainees have even been persecuted to death

The “*Investigative Report on Slave Labor in Prisons in Communist China*” published on Minghui.org revealed the situation in 36 mainland Chinese slave labor sites, including prisons, detention centers, drug rehabilitation centers and now-defunct labor camps. The detainees in these places have been forced to work 10 to 19 hours every day. When there were very heavy workloads, they could not sleep



for several days in a row. Those, who refuse to perform slave labor or cannot finish their quotas, would be subject to beatings, electric shocks and other forms of torture.[\[88\]](#)

Another report published by Minghui.org in 2013, “*Investigative Report on Communist China’s Persecution of Falun Gong Practitioners Using Various Torture Methods (Part 1)*”, disclosed that among the 3,653 deaths from persecution, 110 cases (3% of the total) were deaths caused by slave labor overload.[\[89\]](#)

However, these data are only partial statistics obtained in recent years by Falun Gong practitioners, who have been detained and broken through China’s “great firewall” to expose the persecution on Minghui.org. The situation in the prisons detaining only non-Falun Gong practitioners remains unknown to the outside world.[\[90\]](#) According to a report released by the Australian charitable organization “Walk Free Foundation” on May 31, 2016, the Global Slavery Index 2016 pointed out that the number of people living in slavery in China was nearly 3.39 million[\[91\]](#), so the number of deaths as a result of slavery should be much larger than the number cited above.

(3) Products of slave labor pose serious threats to consumers’ physical health

1. Comparison of product safety between slavery products and regular products (source: Minghui.org)[\[92\]](#)

Comparison of product safety between slavery products and normal products (Partial comparison)		
	Regular Products	Slavery Products
1	Have business licenses, business organization codes, production licenses, etc.	Most products are made by places that have no business license or production license, except in the cases of some nominal companies registered by prisons.
2	The production sites are registered companies, approved industrial sites or other legitimate workplaces.	The production sites are detention centers, prisons, labor camps and drug rehabilitation centers, with filthy working environments.
3	Some are produced by special skilled workers, such as electricians and welders, who need to have special credentials and licenses; the food industry requires the workers to have health certificates and to be free from contagious diseases. These workers also need to undergo required trainings to be qualified.	Detainees, who engage in the production, don’t need any skill licenses or qualifications. Some slave laborers are drug addicts and/or suffering from sexually transmitted diseases, tuberculosis or other contagious diseases, yet they participate in the production and packaging of products used in hospitals, restaurants and the food industry.
4	Produced in healthy and hygienic work environments, where toxic and harmful chemicals are forbidden. They sometimes require ISO environmental/occupational health and safety certification and/or certificates of society responsibility.	Produced in filthy work environments without any certifications. There is no control in waste discharge, noise, dust or exhaust gas. This kind of work environments are a direct threat to the ecological system, environment and the health of the slave laborers.
5	There are strict quality control systems in place.	There is no quality control system.



6	The quality and safety of the end products must comply with relevant laws or regulations, or obtain mandatory certification.	No quality or safety certification; toxic and hazardous raw materials or supplemental materials are often used in the production.
7	The final products would carry trademarks, manufacturers' addresses and contact information.	These products usually don't have trademarks. When a trademark is provided, it is the trademark of the company, which assigned the work to prisons or labor camps. And there would be no mentioning of the slave labor that went into the production process.

2. The actual sanitary conditions in mainland Chinese prisons

We will use four prisons as examples, to give an overview of the sanitary conditions in mainland China's prisons and labor camps:

1) At the Inner Mongolia First Women's Prison, the water supply is often cut off. Sometimes, the prison guards would purposely cut off the water supply in order to save money. Sometimes, it's due to technical failures. The water outages sometimes would last for about 10 days. However, they never affect the production at the workshops. There are always various products still being produced. In such cases, none of the prisoners would wash their hands after visiting the restrooms, while at work, simply because there is no water to wash with. Needless to say, it is even more difficult for these detainees to take showers regularly.

Each ward at the Inner Mongolia First Women's Prison has prisoners that are sick, handicapped or elderly. These prisoners cannot work at the workshops, because of their health issues, including liver diseases, tuberculosis and old age. However, they must also perform small chores, such as picking loose objects off sweaters, making tassels for scarves, packaging toothpicks and sorting buckwheat. Some wards have cells full of sick people with various contagious diseases, and there is a high concentration of viruses and germs floating in the prison. When they clean sweaters, as they have to complete the task in a short period of time, they would brush the sweaters with shoe brushes, or spit onto the sweaters to make them wet and smooth them out by using their dirty hands, so as to remove wrinkles on the sweaters. They would then fold the sweaters neatly before handing them in.

It seems very likely that the products they produce contain germs or bacteria. Most of these products have been exported to Japan and some European countries.[\[93\]](#)

When the chopsticks and toothpicks that need to be packaged are not straight, some of the prisoners would simply sit on them to straighten them out. When packaging toothpicks or sorting buckwheat, prisoners would use a small container, or a bowl, as a tool. Sometimes, they would use a "special container," which is a small basin that the prisoners use at night to wash their private parts.[\[94\]](#) The prisoners get two mugs of water every day: one at noon and one at night. They save the mug of hot water they get at night to wash their private parts in this small basin. During the day, this small basin is used to package toothpicks or sort buckwheat. These sorted buckwheat of the highest quality is mainly for export and making money off foreigners.[\[95\]](#)

The workers don't have time to use the restroom; they are only allowed to go to use the restroom twice during work hours, one in the morning and one in the afternoon. Those who suffer from diarrhea or feel the rush to use the toilet have to bribe the guards, to be able to go secretly, so other detainees won't



notice. Those who don't have the money to bribe the guards, when feeling the urge to urinate, sometimes hide themselves in the big piles of clothes to relieve themselves, without the prison guards being aware of this. When the apparel company inspect the clothes, they may think that the urine marks on the clothes are just water marks, but they are very likely urine marks.[\[96\]](#)

Some of the prisoners dislike the guards' lack of conscience and the way they make dirty money, and they have reported the truth about how chopsticks and toothpicks are packaged and how buckwheat is sorted to the related inspection departments through special channels. Even if the inspectors come for a visit and find some violations, however, there are often no consequences. As long as the CCP's officials are well-bribed, they give the okay and ignore the crimes being committed.[\[97\]](#)

The prison guards all have a habit in common. That is, when they have purchased clothes from department stores, they would wash them before wearing. They themselves are worried that the clothes they bought might be manufactured in a prison.[\[98\]](#)

2) The Hebei Province Women's Prison and the Hebei Province Forced Labor Camp processed and packaged disposable chopsticks that are commonly used in restaurants. The prison guards would usually bring in big bags of disposable chopsticks and poured them out onto the ground, and the detainees were ordered to wrap the chopstick tips with small pieces of wrapping paper or put them into small plastic bags. They were then packed into boxes to be delivered for sale. Although the slogans printed on the packaging boxes read "high-standard packaging, high-temperature sterilization, processed with sanitizing procedures and convenient to use", these chopsticks had never gone through the process of high-temperature sterilization, and they were packaged together on the ground.[\[99\]](#)

3) The situation in Shijiazhuang Prison is even worse. The disposable chopsticks would be piled up on the ground in the courtyard, and the nearby restroom is slightly raised from the ground. After raining in the summer, the excrements in the restroom would overflow onto the ground. The excrements would make the bags containing chopsticks wet. And the chopsticks would become soaked in this filthy water. However, these chopsticks would be picked up when the sun comes out and the ground dries up. The detainees would take out the chopsticks from the plastic bags and spread them out under the sun to dry. Once dried, the chopsticks would be packaged as usual and then sold on the market.[\[100\]](#)

3. Partial results from tests of detainees on contagious diseases:

1) Between January 2005 and May 2009, physical examinations for contagious diseases on 4,973 prisoners in the prison of Qingyuan City, Guangdong Province, found the HIV-positive rate to be 30%, syphilis-positive rate to be 0.62%, hepatitis C-positive rate to be 9.63% and hepatitis B-positive rate to be 2.03%.[\[101\]](#)

2) Between 2008 and 2012, physical examinations for hepatitis B (HBsAg) on 482 detainees in Xinjiang Corps' Kuitun Prison found the positive rate to be as high as 9.2%.[\[102\]](#)

3) In 2007, the results of a hepatitis B test on detainees in Mudanjiang City Prison, Heilongjiang Province are as follows: among the 652 detainees, 16.72% were HBsAg carriers.[\[103\]](#)

4) In 2006, AIDS, syphilis, hepatitis B and hepatitis C tests were conducted for three different groups of people in Heze City, Shandong Province. The results shown below indicated that the infectious rates among detainees were much higher than non-detainees.[\[104\]](#)



组别	检测人数	抗 - HIV		抗 - TP		HBsAg		抗 - HCV	
		阳性数	阳性率 (%)	阳性数	阳性率 (%)	阳性数	阳性率 (%)	阳性数	阳性率 (%)
无偿献血人员	2 218	1	0.05	5	0.22	7	0.32	2	0.09
农村居民	222	0	0	2	0.90	8	3.60	2	0.90
监狱服刑人员	1 543	1	0.06	19	1.23	122	7.91	21	1.36
合计	3 983	2	0.05	26	0.65	137	3.44	25	0.63

Categories	Number of examinees	Anti-HIV		Anti-TP		HBsAg		Anti-HCV	
		Number of positive results	The positive rate	Number of positive results	The positive rate	Number of positive results	The positive rate	Number of positive results	The positive rate
Voluntary blood donors	2,218	1	0.05%	5	0.22%	7	0.32%	2	0.09%
Rural residents	222	0	0	2	0.90%	8	3.60%	2	0.90%
Detainees	1,543	1	0.06%	19	1.23%	122	7.91%	21	1.36%
Total	3,983	2	0.05%	26	0.65%	137	3.44%	25	0.63%

5) In 2009, Hangzhou City of Zhejiang Province conducted a hepatitis B checkup for 482 detainees and found the infection rate to be as high as 29% among them. [\[105\]](#)

Conclusion

The CCP's prisons and labor camps, which were abolished in December 2013, in the persecution of Falun Gong practitioners through illegal detention, torture and forced slave labor, have violated the "ILO Declaration on Fundamental Principles and Rights at Work" and the "Charter of the United Nations", the "Universal Declaration of Human Rights" and the "United Nations Convention against Torture" (the "Convention against Torture and Other Cruel, Inhuman or Degrading Treatment or Punishment"), of which China is a signatory.

The CCP's production and circulation of slave labor products have not only hurt the slave workers, but have also caused tremendous detriment to the society. The large-scale production and circulation of these ultra-low-cost and competitive slave labor products have made great impacts on the labor markets and different economies, resulting in bankruptcies of a large number of businesses in the same industries and disrupting the normal operations of the market economy. At the same time, the large number of people, who lost their jobs as a result of this unfair competition, have become a serious burden to the international society.

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